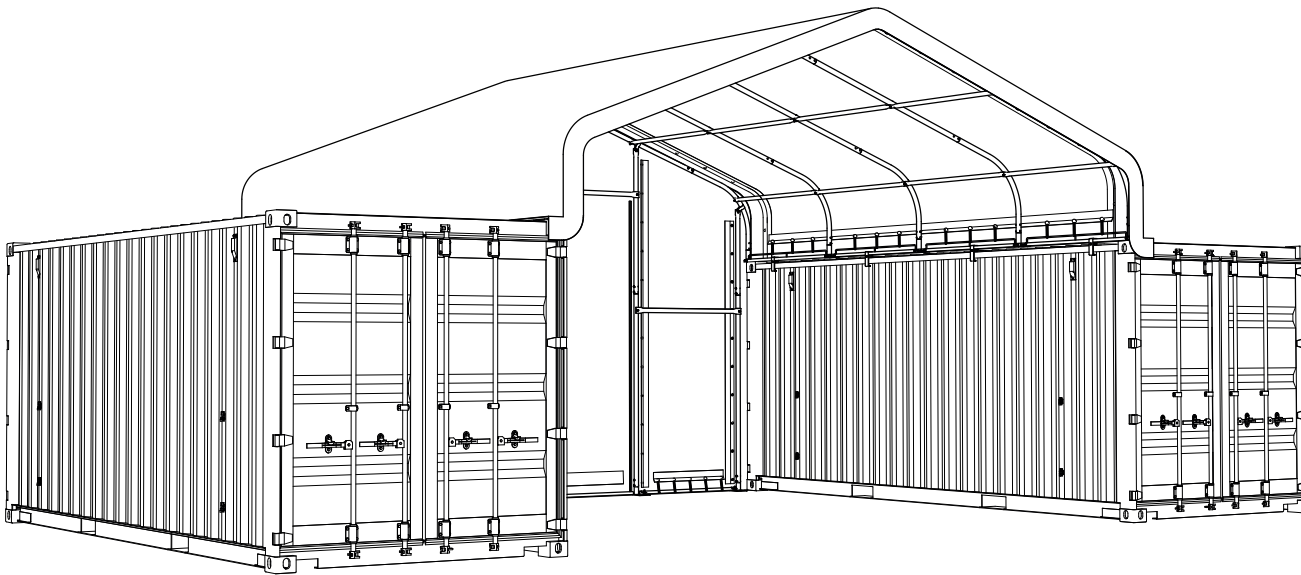




MODEL NO. WS606

ASSEMBLY MANUAL





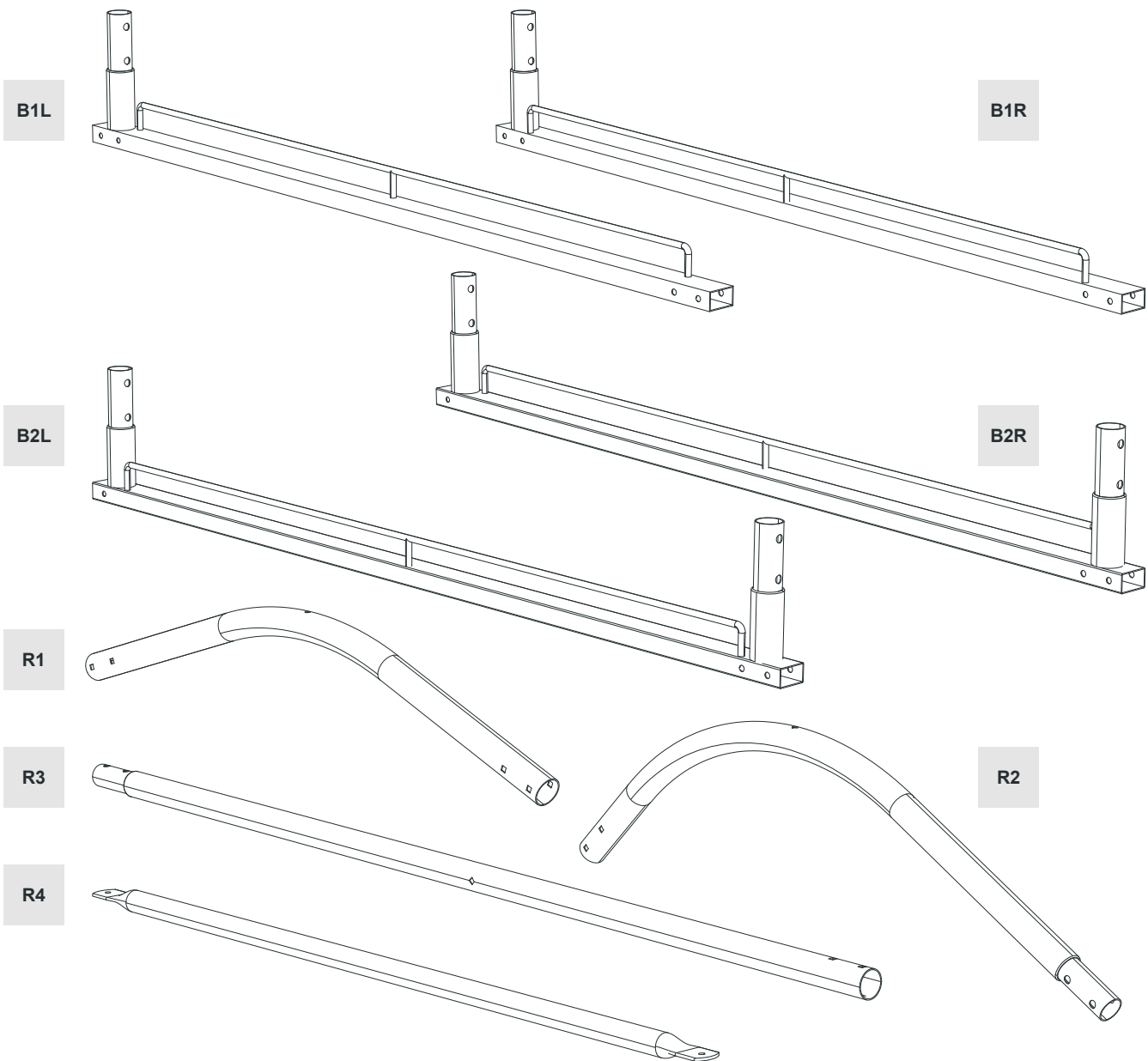
Thanks for buying the WorkShell. If you have any questions about assembling this product, please feel free to contact us.

If your local building/planning department requests documentation on this structure and its static load limits, we recommend you give them our WorkShell Structural Calculations Document, our WorkShell Product Brochure, and this assembly manual. These three documents should provide enough information for them to determine the WorkShell's safety and suitability for use in a given location.

This product is covered by a 10-year warranty. We will replace or reimburse all damaged, faulty, or missing parts free of charge, unless it is deemed that the product(s) fault is a result of loss, damage or improper use of the product(s) by the customer, or the result of extreme weather. The reimbursement amount will be calculated proportionately to the amount of time still remaining under the warranty.

PARTS LIST: ROOF

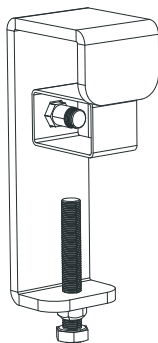
Part	Qty	Description	Length, mm
B1L	3	Baseraile end profile Left 50x30x1.5	1498
B1R	3	Baseraile end profile Right 50x30x1.5	1498
B2L	1	Baseraile profile Left 50x30x1.5	1500
B2R	1	Baseraile profile Right 50x30x1.5	1500
R1	5	Roof center arch bend	1103
R2	10	Roof side arch bend	1251
R3	10	Middle roof tube	1935
R4	20	Roof purlin	1540
C1	8	Container Clamp	
C2	12	Baseraile connector	180
C3	4	End cap 30x50	
C4	4	Strape Bracket 70x70	
H1	60	Carriage bolt	M8X60
H2	25	Carriage bolt	M8X70
H3	28	Hexagon bolt	M8X70
H1a	113	Washer	M8
H1b	113	Lock nut	M8
P1	1	Roof Cover	
P2	32	Elastic ball	
P3	2	Rope	15000



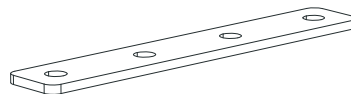
PARTS LIST: ROOF

Part	Qty	Description	Length, mm
B1L	3	Baserail end profile Left 50x30x1.5	1498
B1R	3	Baserail end profile Right 50x30x1.5	1498
B2L	1	Baserail profile Left 50x30x1.5	1500
B2R	1	Baserail profile Right 50x30x1.5	1500
R1	5	Roof center arch bend	1103
R2	10	Roof side arch bend	1251
R3	10	Middle roof tube	1935
R4	20	Roof purlin	1540
C1	8	Container Clamp	
C2	12	Baserail connector	180
C3	4	End cap 30x50	
C4	4	Strape Bracket 70x70	
H1	60	Carriage bolt	M8X60
H2	25	Carriage bolt	M8X70
H3	28	Hexagon bolt	M8X70
H1a	113	Washer	M8
H1b	113	Lock nut	M8
P1	1	Roof Cover	
P2	32	Elastic ball	
P3	2	Rope	15000

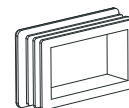
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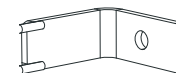
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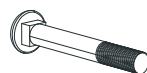
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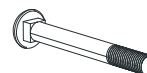
C4



H1



H2



H3



H1a



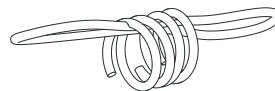
H1b



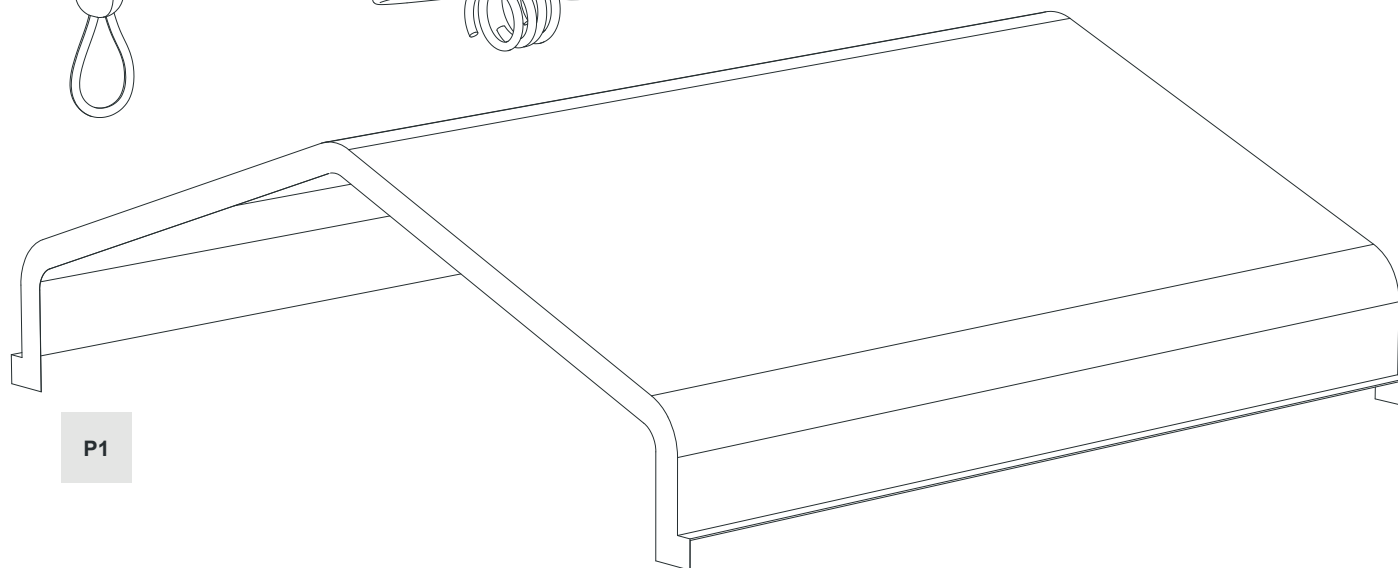
P2



P3

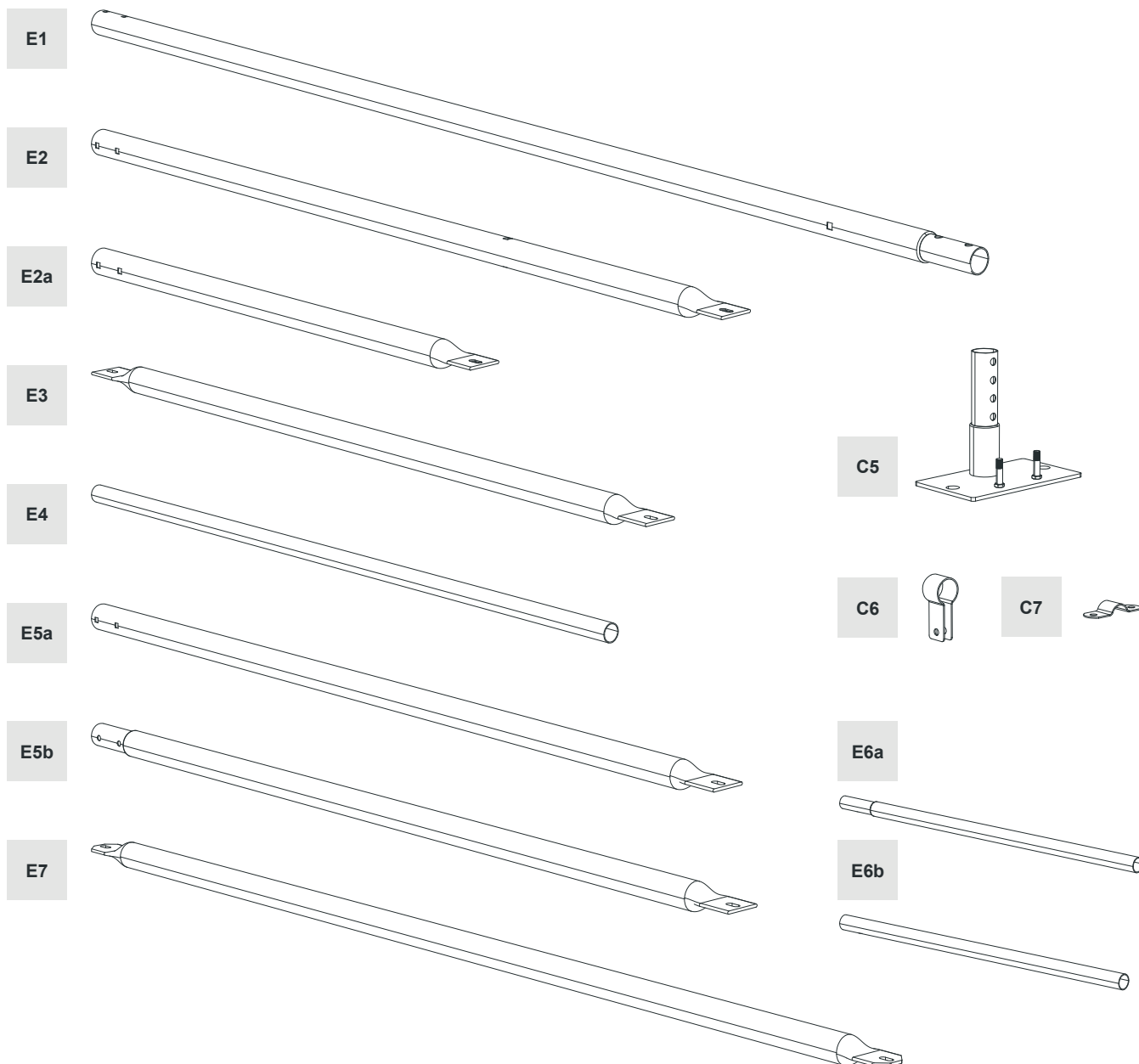


P1



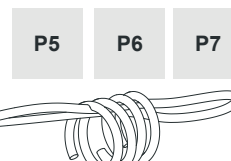
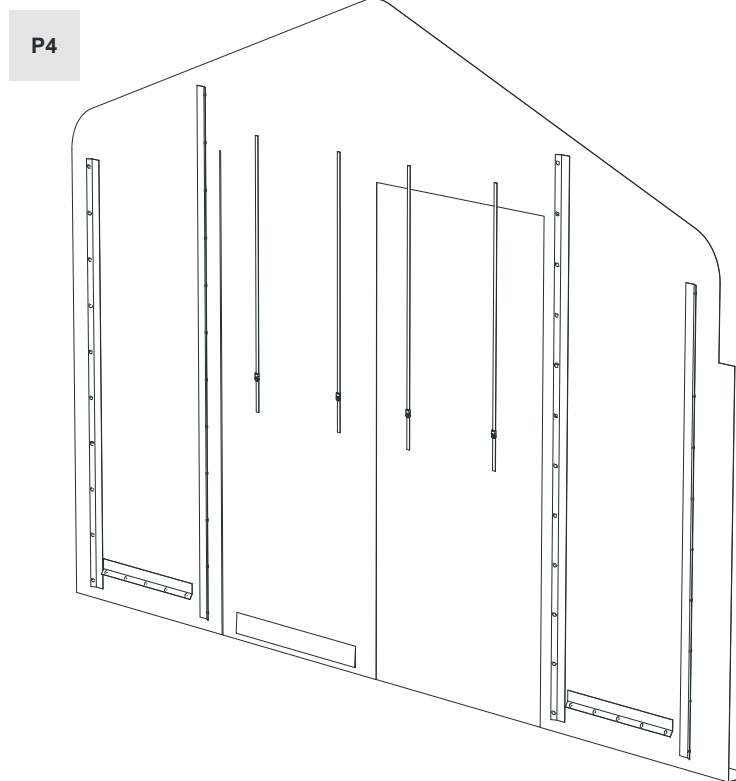
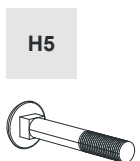
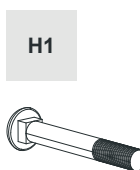
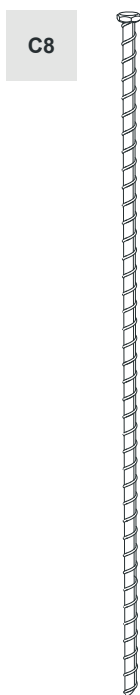
PARTS LIST: ENDWALL

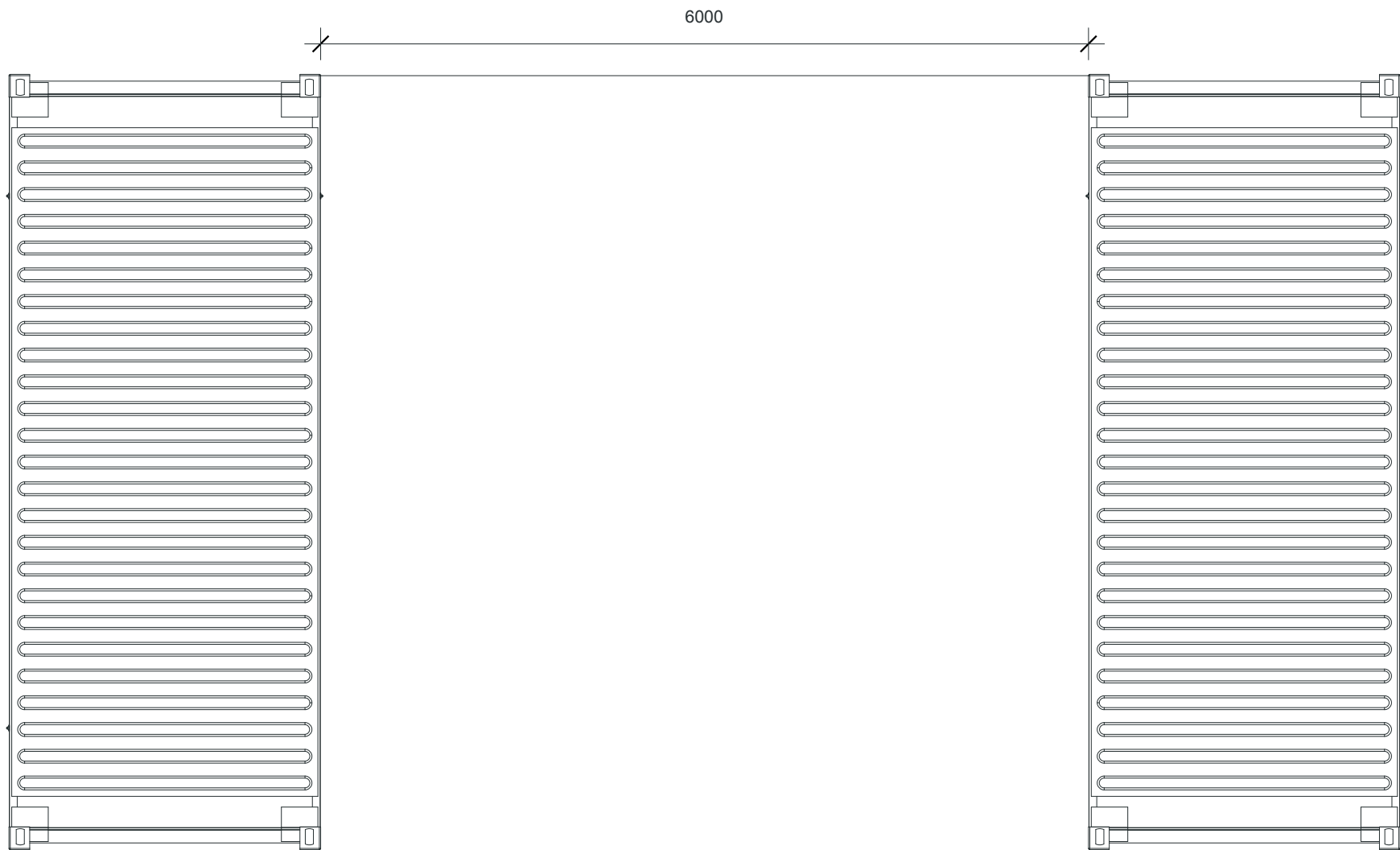
Part	Qty	Description	Length, mm
E1	4	Lower tube 48x1.8	2223
E2	2	Top tube 48x1.8	1622
E2a	2	Top tube side L+R 48x1.8	920
E3	2	Top cross tube 48x1.8	1418
E4	2	Base cross tube 32x1.5	1310
E5a	1	Door Cross tube 48x1.8	1580
E5b	1	Door Cross tube 48x1.8	1620
E6a	2	Door drop tube 25x1.2	640
E6b	2	Door drop tube 25x1.2	590
E7	2	Wind brace 48x1.8	2025
C5	4	Base plate	
C6	8	Pipe clamp 48mm	
C7	4	Tube clip	
C8	8	Steg peg	650
H1	18	Carriage bolt	M8X60
H4	8	Hexagon bolt	M8X30
H5	6	Carriage bolt	M10X70
H1a	30	Washer	M8
H1b	26	Lock nut	M8
H5a	14	Washer	M10
H5b	14	Lock nut	M10
P4	1	End wall Cover	
P5	2	Rope (bundle)	6200
P6	1	Rope (bundle)	170000
P7	2	Rope (bundle)	5000

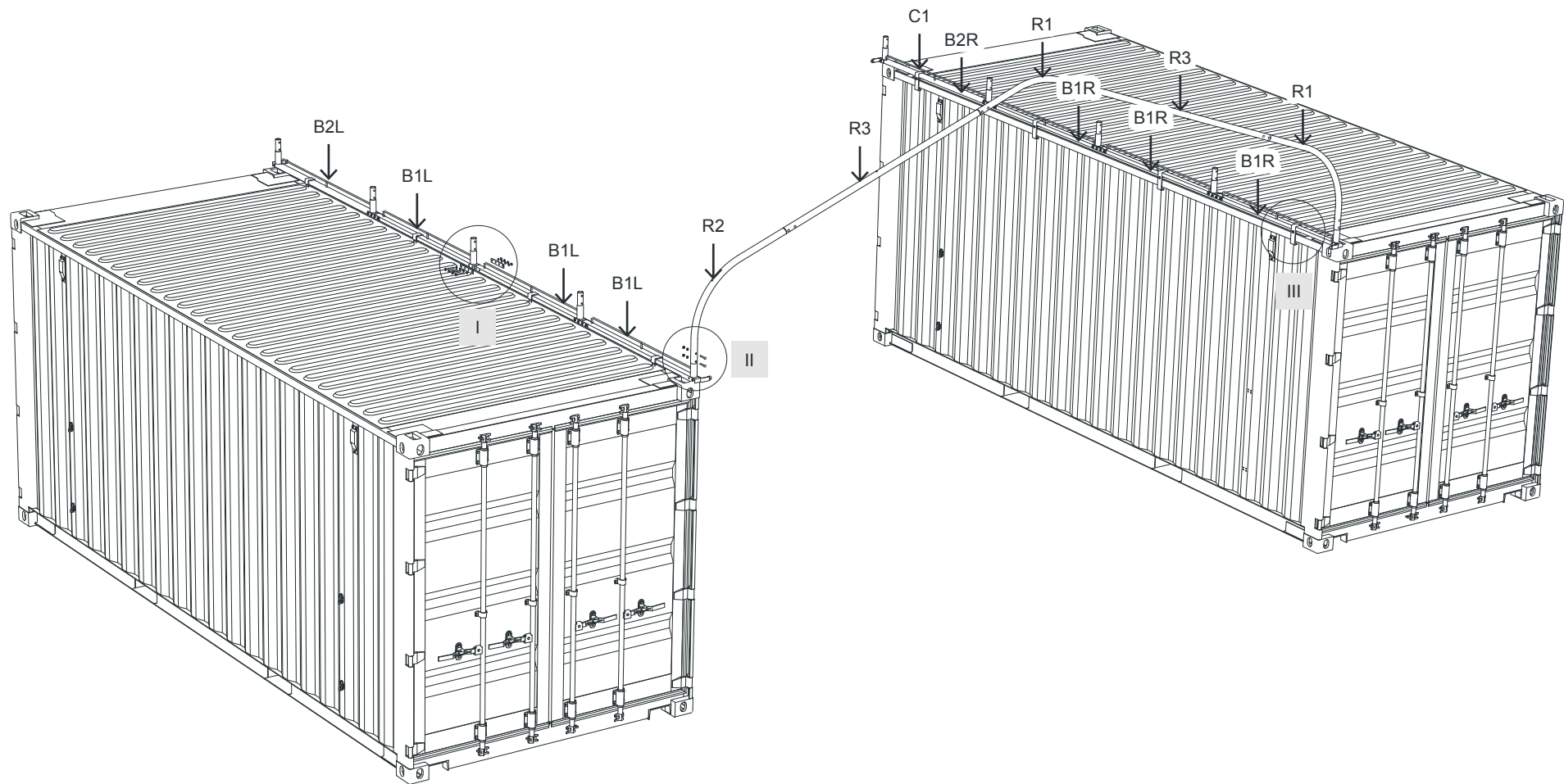


PARTS LIST: ENDWALL

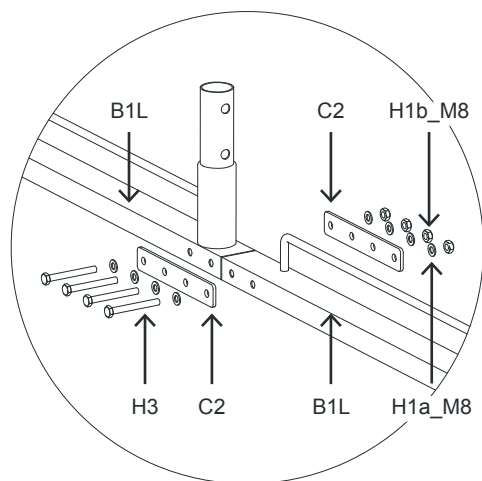
Part	Qty	Description	Length, mm
E1	4	Lower tube 48x1.8	2223
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C6	8	Pipe clamp 48mm	
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C8	8	Steg peg	650
H1	18	Carriage bolt	M8X60
H4	8	Hexagon bolt	M8X30
H5	6	Carriage bolt	M10X70
H1a	30	Washer	M8
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H5a	14	Washer	M10
H5b	14	Lock nut	M10
P4	1	End wall Cover	
P5	2	Rope (bundle)	6200
P6	1	Rope (bundle)	170000
P7	2	Rope (bundle)	5000



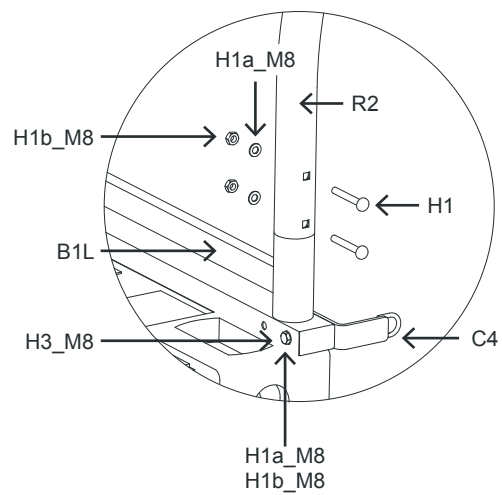




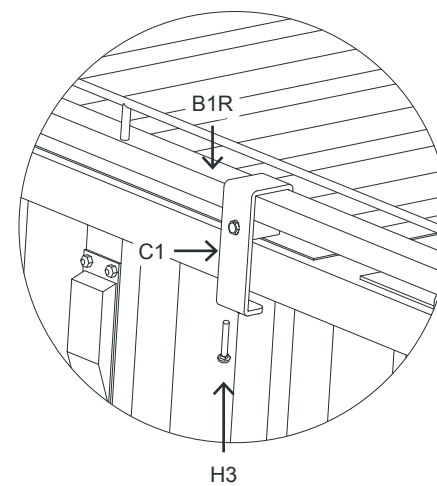
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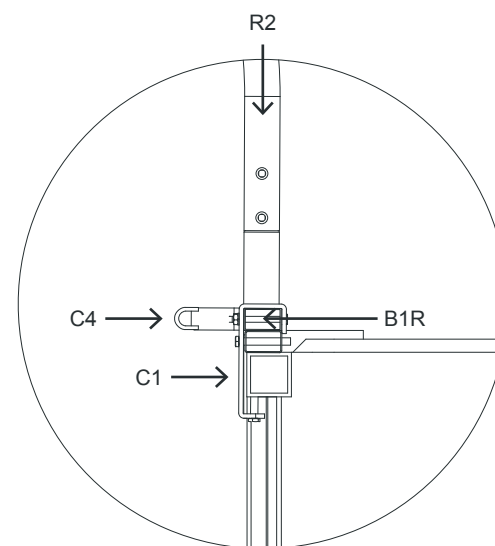
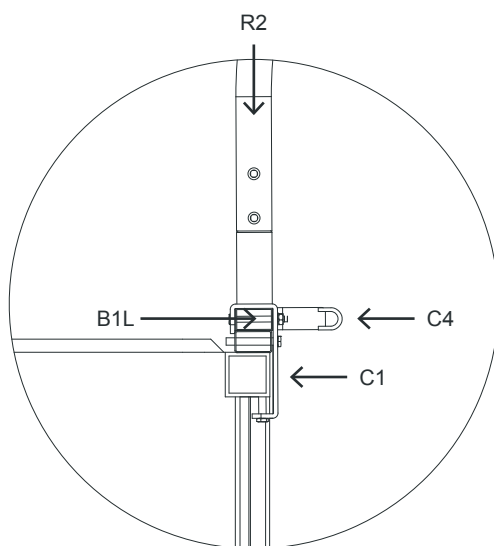


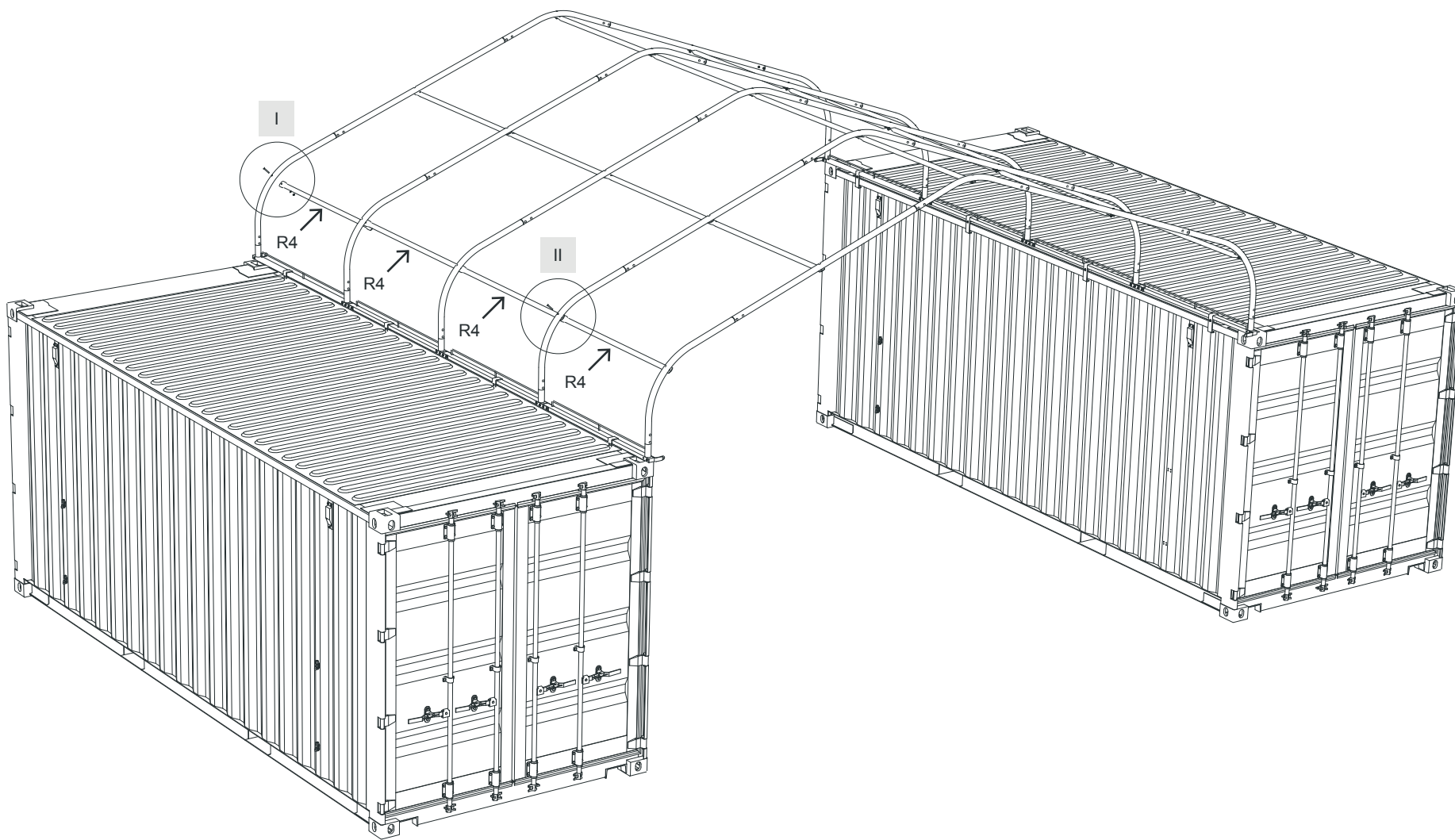
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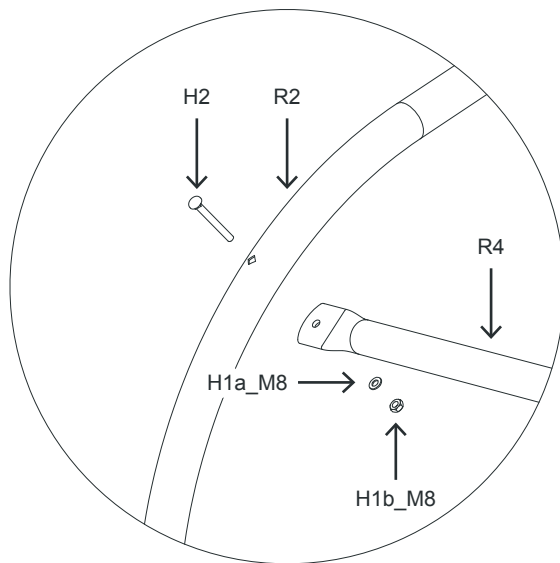
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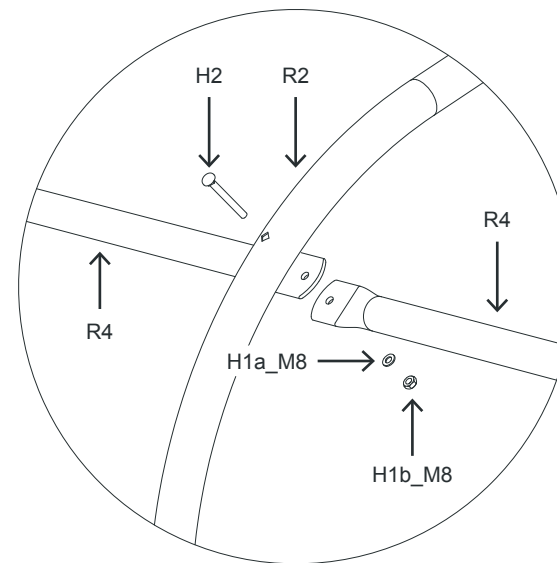


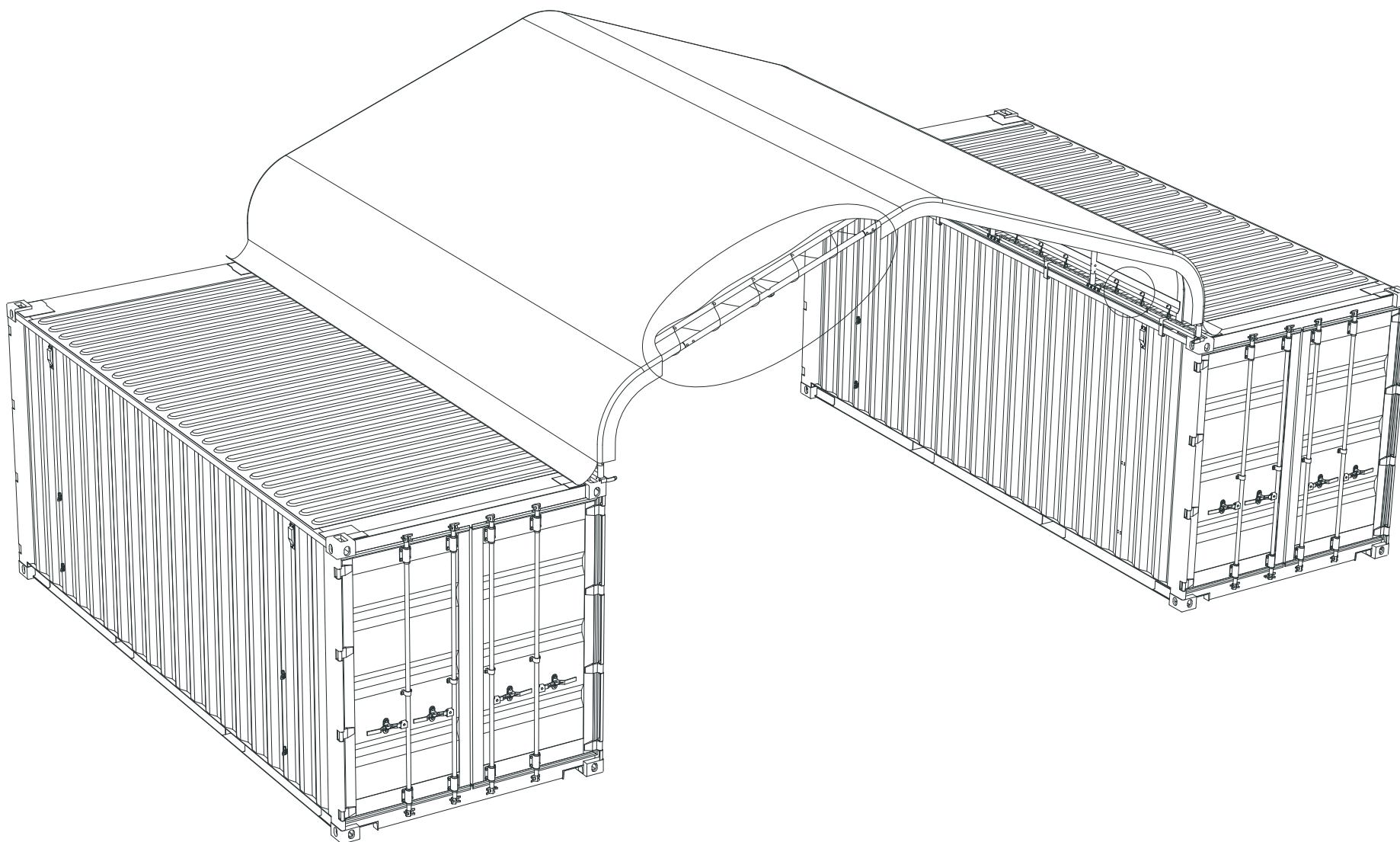


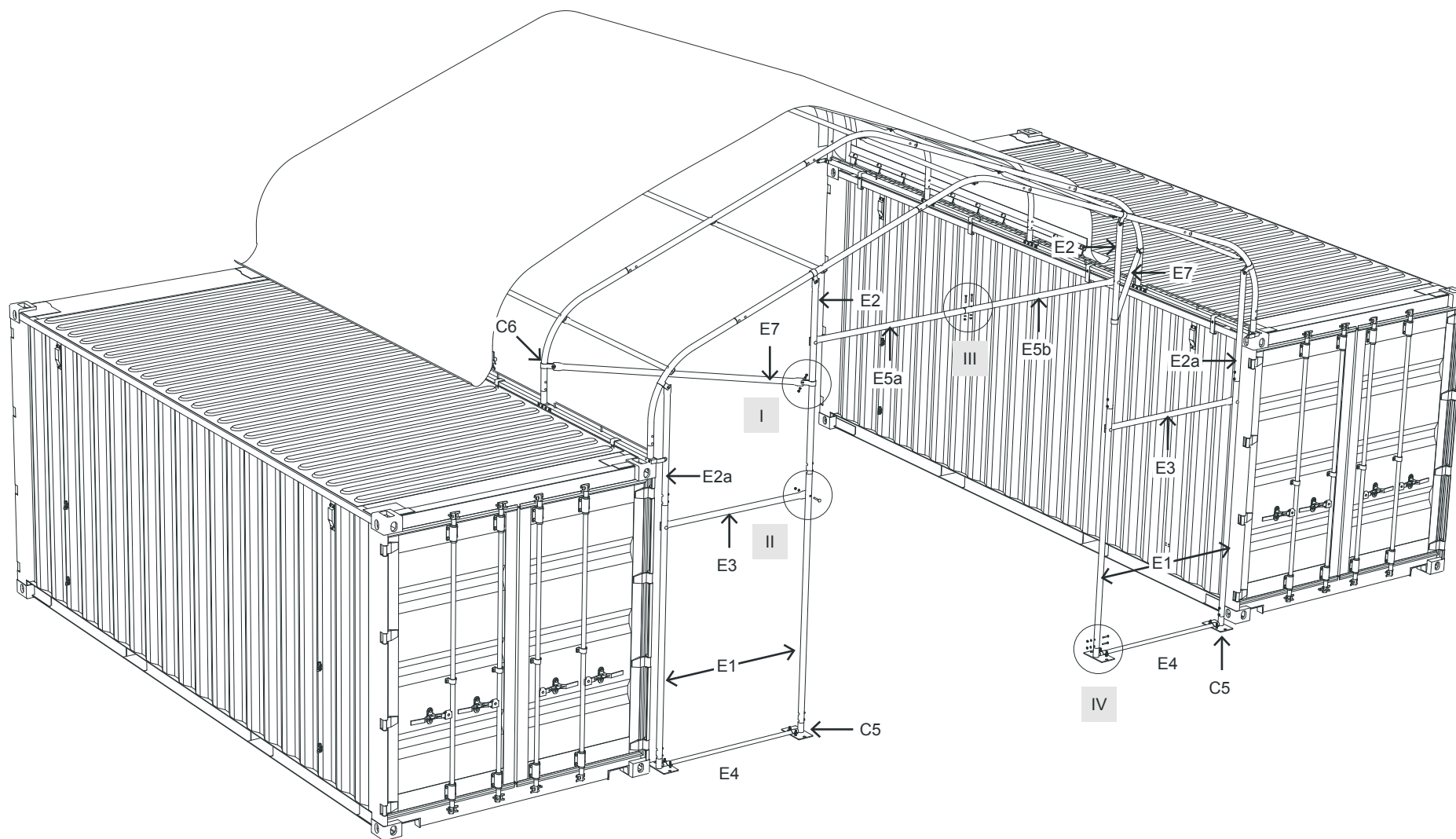
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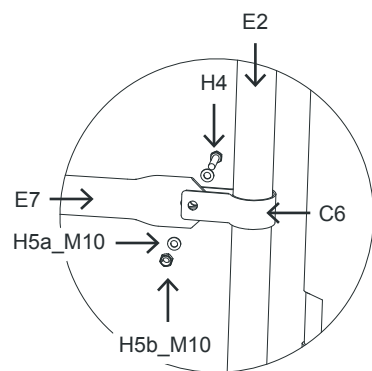
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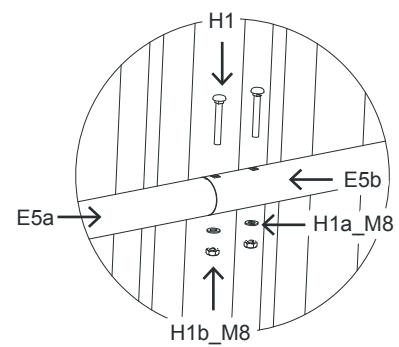




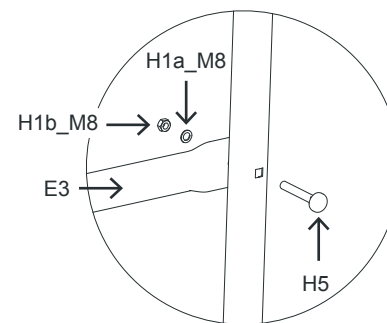
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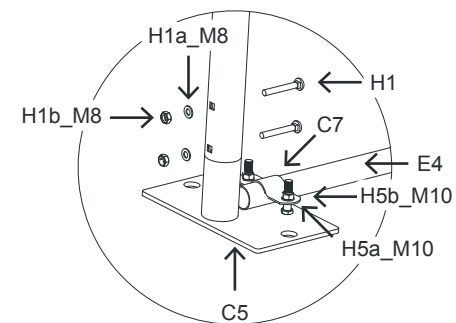
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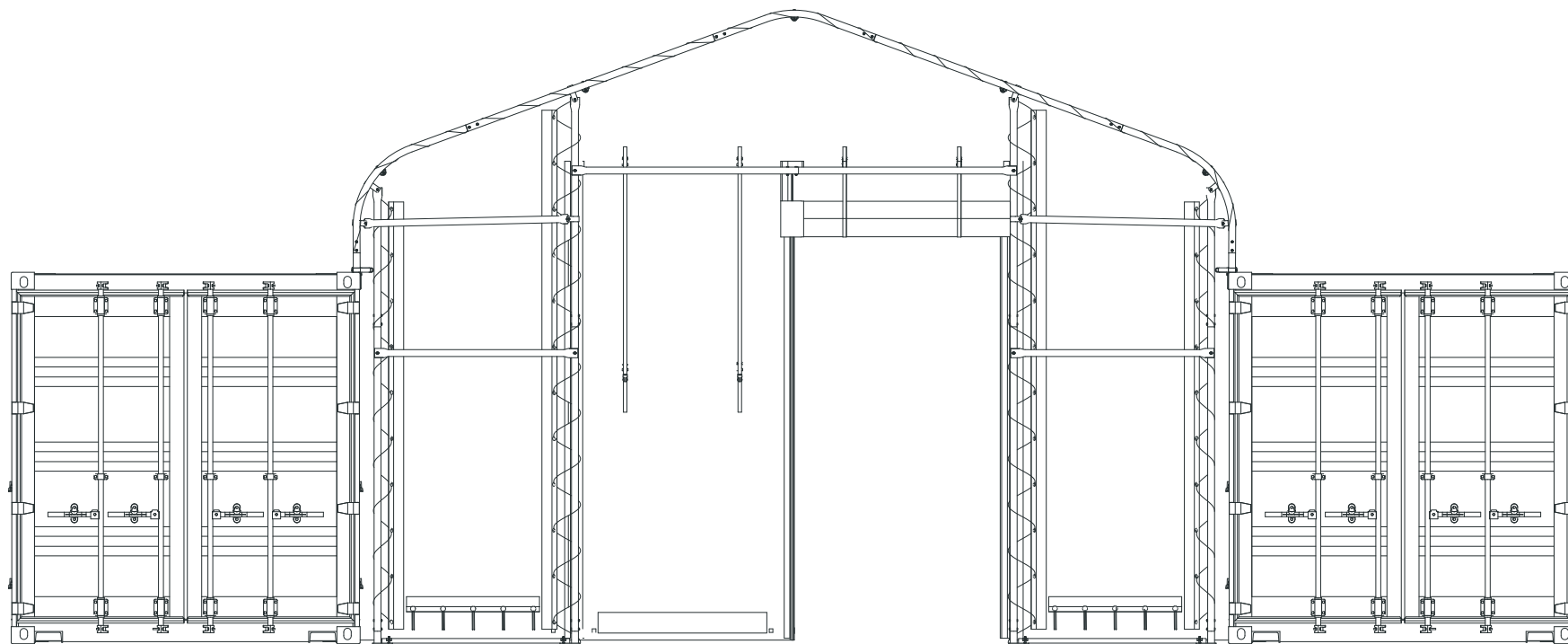


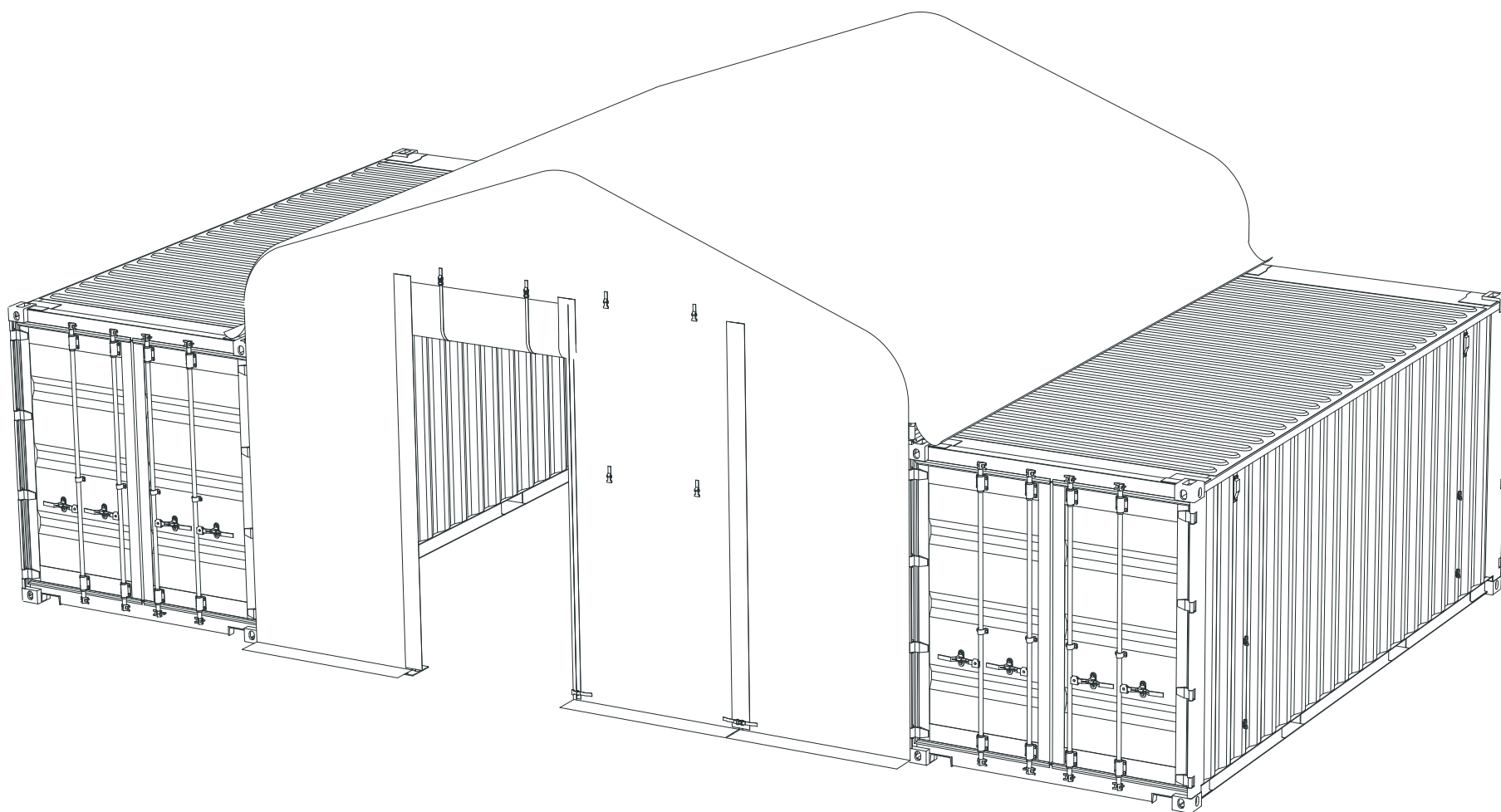
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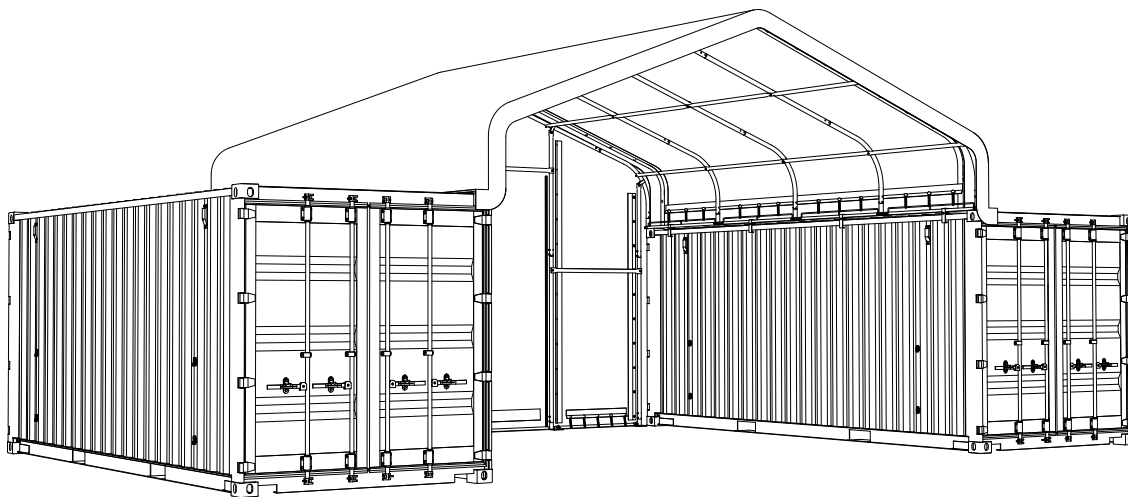


IV









INDUSTRY COVERS

Industry Covers is owned and operated by BACO. Global Ltd. We are a manufacturing company that makes industrial-use weather-proof shelters and shades. We've been in business since 2006.

To learn more about the WorkShell, or any of our other products, please contact us at:

UK

+44 808 169 7337
71-75 Shelton Street,
Covent Garden,
London, UK

US

+1 833 633 0977
1317 Edgewater Drive,
Suite 1737, Orlando, FL,
32804 USA

info@industrycovers.com

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